

DRIVE BELTS	AUTOMATION GRADE	BOX FORMAT	FORMAT SETTING	SEALING TECHNOLOGY
SIDE	SEMI-AUTOMATIC	UNIFORM	MANUAL	PSA TAPES



# S8

## SEMI-AUTO UNIFORM SIZE CASE SEALER

The S8 is an entry-level semi-automatic case sealing machine with side drive belts, designed and manufactured by SIAT to seal both the top and bottom of uniform-sized boxes with adhesive tape, featuring manual adjustment. These machines are a best-seller in SIAT's range, ideal for companies starting their automation journey and requiring a readily available solution. The S8/4 version is specifically designed to handle very small boxes, offering additional flexibility.



### KEY BENEFITS

#### PRODUCTION GUARANTEED

Easy and fast manual box adjustment with simultaneous upper & lower flaps sealing to overcome manual operations, reaching up to 20 box per minute

#### LIMITED FOOTPRINT

Strong structure and reliable processes embedded in a small machine with limited footprint.

#### PERFECT BOX SEALING

Dual 50mm side drive belts with SIAT K taping units available in 50mm, ensuring unmatched taping precision and sealing excellence.

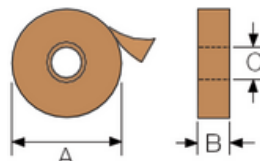
#### EASY-TO-USE

Fast taping units and tape reels changeover, manually adjustable side belts and electric switch to start the working cycles easy and quick



**Max. production capacity:**  
Up to 1200\* BPH

\*Based on the shortest processible box length and provided an optimum continuous box infeed by the operator.



### SPECIFICATIONS

#### Boxes

	S8 - Standard Box Version	S8/4 - Small Box Version
Box Min (mm) LxWxH	150 x 150 x 120	150 x 105 x 90
Box Max (mm) LxWxH	∞ x 500 x 500	∞ x 500 x 500

Box Type	RSC, HSC, FEFCO 0200/0201
Flute Type	B-C-E
Min-Max Box Weight (kg)	0,5-32

#### Machine

Productivity up to (bpm)	20
Drive Belts Position	Side
Belt Speed (m/min)	22
Format Setting	Manual
Operator side	Left
(B) Taping Units	K11 (2"/50mm)
Tape Legs (mm)	30 (S8/4) - 70 (S8)
Processable Tapes	PVC / OPP / PET / Paper
(A) Tape Reel Max DIA (mm)	410
(C) Inner Tape Core (mm)	76
(BH) Workbench height (mm)	from 485 to 825
Power Supply	380/415V 50hZ 3PH + N + PE
Installed Power (kW)	0,18
Machine Dimensions LxWxH (mm)	975 x 918 x 1.202 - 1.542 (max)
Machine Weight (kg)	130



## KEY FEATURES

### Perfect Box Traction



Dual side 50 mm drive belts manually adjustable to guarantee **centered and stable box sealing**

### Easy to Set Up & Operate



Fast unit changeover, height adjustment by handles and **ON-OFF** main electrical switch for an **easy and fast start up**

### Best-in-class Taping Units



Equipped with SIAT K Taping Units, **the market standard** for:

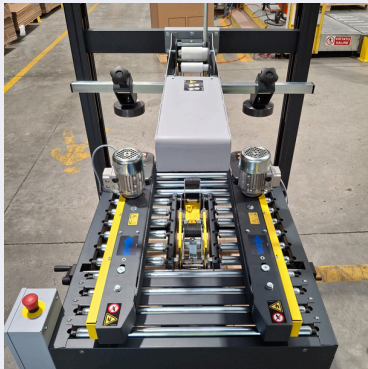
- Smooth, consistent tape application
- Quick reel change and threading

### For the Tiniest of Boxes



Ability to process **very small and narrow boxes** thanks to **Integrated Top Taping Unit** which allows to further reduce both width and height

### Designed for Durability



Built to last, with machines over 30 years old still running smoothly worldwide, **Made in Italy** with high-quality components

### Core Item



To give the best service to our customers, S8 and S8/4 are **always available**

## OPTIONS

Casters/Wheels<sup>1</sup>

Higher Legs<sup>2</sup>

Conveyors: **GTL- GTR** (extendable conveyors), **RG** (roller conveyor)

<sup>1</sup>Workbench height becoming 585-925

<sup>2</sup>Workbench height becoming 685-1025

